

A decorative graphic element consisting of a white and orange triangle pointing towards the top right, set against a dark blue background.

WAYHA 2023 Strategic Plan

Vision Casting the Future Home of the
Winona Area Youth Hockey Association



INTRODUCTION

Winona Area Youth Hockey Association

The Winona Area Youth Hockey Association (WAYHA) was formed in 1979, and has called Bud King Ice Arena home since 1988. The Winona Area Youth Hockey Association is committed to providing boys and girls from Winona and the surrounding communities the opportunity to learn to skate and play hockey. The WAYHA organization strives to promote teamwork, sportsmanship, and the game of hockey for kids of all ages through a comprehensive, inclusive program starting at the introductory level with Learn-to-Skate sessions and organized hockey at every level from Mini-Mites (U8) through Bantams (U14). The WAYHA is currently made up of over 250 youth skaters with 400+ parent volunteers that support the program throughout the season through various fundraisers, concessions, and practice set-ups.

WAYHA MISSION

... to organize and provide hockey opportunities for the boys and girls of Winona and surrounding communities in a safe, respectful learning environment that encourages the development of sportsmanship, teamwork, life skills and individual achievement while building on the fundamental skills of hockey.”

WAYHA Long Term Planning Committee

To start the 2022-23 hockey season, the Winona Area Youth Hockey Association Board of Directors established a Long Term Planning Committee, evolved from an inactive Facilities Committee, to develop a strategy for the future of WAYHA. During the season, eight volunteer members including one Board member met monthly to develop a strategic plan for WAYHA. This committee met with WAYHA members, coaches, city administrators, rink managers, other youth hockey association leaders, historians, park directors and local business leaders to understand the needs of the local community and our youth hockey association facility. The committee members also visited multiple rinks (indoor and outdoor) across the states of Minnesota and Wisconsin to experience the positives and shortcomings of other facilities. Many hours were invested into producing comprehensive and well researched recommendations for WAYHA and Bud King Ice Arena moving forward.

LTPC MISSION

...to strategize, recommend and set forth goals/objectives, and facilitate plans for the Winona Area Youth Hockey Association. The committee shall continue developing long-range plans for *structural development of Bud King Ice Arena* as well as the projects and activities of WAYHA for the benefit of the organization so that the organization may achieve its mission and objective. The committee is responsible for annually reviewing, updating, and developing a strategic plan for approval by the WAYHA Board of Directors.





Winona Hockey History

According to early newspapers, hockey was first played in Winona around 1912 when the YMCA sponsored a game on Lake Winona. The event was so successful that a club was organized to promote the sport. It was reported that in early 1914 the YMCA tennis court was flooded to allow the hockey club, with a membership of 40 men, to play a series of games.

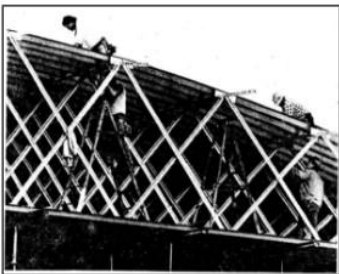
Around 1970, some Goodview parents established the Goodview Youth Hockey Association and in 1974 the City of Goodview Allocated some funds to build a hockey rink at the Goodview Park. Around 1979, Winona joined with Goodview to form the Goodview-Winona Youth Hockey Association, with ice time at the Goodview Park. In 1981, St. Mary's College installed a used inflated bubble to cover its hockey rink and made it available to other local hockey programs, finally providing indoor ice in Winona. By the end of the 1982-83 season, the Goodview-Winona Hockey Association had turned a mediocre program that started with only 15 boys into a very successful recreational experience for hundreds of youngsters.

Several referendums during the 1970s to build an ice arena went nowhere until in the middle 1980s an arena was proposed on city held property at Front and St. Charles Street. However, it quickly became a dead issue. Then in 1987, the hockey association was able to garner \$200,000 through a fund drive and the City of Winona agreed to provide the property and \$100,000 toward the construction of a facility. The ice arena, built by Bruce Kreofsky and Sons Construction Company, was completed by the beginning of 1988 and was in operation by January 30, 1988.

The following year, in December, Betty King of Homer, donated the funds to pay off the amount the Goodview-Winona Hockey Association still owned on the ice arena and to purchase new bleachers for the arena. Mrs. King, whose 14-year-old grandson played for the hockey association, was her motivating factor for the donation. Due to the donation, the ice arena was renamed the "Bud King Ice Arena" after Betty King's deceased husband, Ernest "Bud" King who had died on December 18, 1987.

- Walt Bennick, *A Brief History of Winona Hockey*

Bud King Ice Arena History



1987

The \$200,000 ice arena, built by Bruce Kreofsky and Sons Construction Company, was in operation by January 30, 1988. Funds were split between a fundraiser drive, the City of Winona, and Betty King family.



2006

\$260,000 renovation to expand the lobby, locker rooms, and meeting room. The renovation also improved the refrigeration ventilation systems.



2015

The hockey association paid \$1.8 million for improvements to BKIA. One of the improvements was the construction of a refrigerated outdoor hockey rink behind the ice arena.



2022

WAYHA acquired rink divider dasher boards to provide multiple cross-ice rinks on a single sheet of ice for greater player development in the lower levels of the association.





Current State/Environmental Snapshot

- BKIA sits on approximately nine acres with uncertain room for expansion due to boundaries of RTP Company (west) and water treatment buildings (east), the Mississippi River (north) and railroad tracks (south)
- BKIA shares the space with Lion's Park. This park includes two small baseball fields, a playground, a pavilion and a boat ramp.
- Available parking includes approximately 100 spots with a paved upper lot, unpaved lower lot and various parking around the perimeter of the building.



- This year, WAYHA paid off a \$1.8M loan for indoor/outdoor ice improvements including concrete, refrigeration and dashers (IDR). The renovation in 2016 was intended to make BKIA a year round, multi-function facility.
- The ODR was intended to be a second functional sheet, however weather issues associated with maintaining outdoor ice resulted in only three functional weeks of use in 2022-23.
- Currently BKIA sits unused from April 1st to September 1st. There has been recent city interest in possibly using BKIA for summer programming.
- This year marked BKIA's 35th season in use. The aging structure and surrounding facility demonstrate obvious deterioration (leaking roof, exposed insulation, parking lot breakdown, etc).



- WAYHA and the City of Winona are in year 7 of a 20 year contract agreement, negotiated in partnership based on WAYHA's contributions to the 2016 upgrade project. The City owns BKIA and staffs the rink. WAYHA is responsible for managing programming for the Winona community.
- The city has demonstrated wavering investment interest in BKIA when not guided by WAYHA donations.
- Other users of BKIA (via WAYHA) include Senior High boys and girls teams, Winona Figure Skating Club and the Old Timers Hockey League. There are also community open skate sessions. The Winona State Club hockey team rents ice in La Crescent.
- Winona is home to multiple large and small companies including Fastenal, Wincraft/Fanatics and RTP. Winona hockey does not have any major corporate sponsor for the facility, rink support, or player equipment. A local business has expressed interest in supporting enclosing the ODR this year to promote larger tournaments.
- WAYHA hosts 4-8 hockey tournaments each season inviting up to 8 teams/tournaments.
- WAYHA rents ice from St. Mary's University in January for additional ice time at a flat rate of \$8-10k per season.
- According to the City of Winona's 2018 Comprehensive Parks, Open Space and Recreation System Plan, the city had \$150k-\$300k dollars budgeted for 5 years' worth of maintenance and operations of BKIA. The 10 to 15 year horizon projected capital costs up to \$3M.

	Park	Proposed Capital Costs Range, 5-year Horizon	Proposed Capital Costs Range, 10 to 15-year Horizon
Community Park	Bridge Plaza	\$-	\$-
	Central Park	\$250,000-500,000	\$-
	Dedicated Parcel, (PID 323292141), near Sugarloaf	\$-	\$-
	East Recreation Center	\$250,000-500,000	\$150,000-300,000
	Gabrych Park	\$250,000-500,000	\$-
	Lake Park	\$3,000,000-5,000,000	\$1,000,000-3,000,000
	Levee Park	\$2,000,000	\$-
	Lions Park & Bud King Ice Arena	\$150,000-300,000	\$1,000,000-3,000,000
	Masonic Temple	\$2,100,000	\$-
	West Recreation Center & Bob Welch Aquatic Center	\$500,000-1,000,000	\$500,000-1,000,000
	Westfield Golf Course	\$150,000-300,000	\$2,500,000-4,000,000
Windom Park	\$150,000-300,000	\$150,000-300,000	

*from 2018 Comprehensive Parks, Open Space, and Recreation System Plan



Bud King Ice Arena (BKIA) Statistics

Year Built	Seating Capacity	Locker Rooms	Dryland Sq Ft	Concessions
1987 (35 years old)	432	2 permanent 5 flex 1 coach/ 1 ref	17 x 36 ft 12 x 10 ft (722 sq ft)	1

BKIA SWOT Analysis

Strengths	Weaknesses
<ul style="list-style-type: none"> Quality and maintenance of indoor ice Adequate facilities to achieve recommended ice touches per USA Hockey for current participants Scalable for two ice sheets Favorable city contract Unique lobby viewing area 	<ul style="list-style-type: none"> General facility degradation Inadequate dryland space Inefficient rink operations management Limited access to facility (railroad, neighborhood, River) Uncertain ability to expand ODR ice quality and availability Lack of parking, bathrooms & locker room space to fully utilize two ice sheets Poor viewing in grandstand bleacher
Opportunities	Threats
<ul style="list-style-type: none"> ODR improvements, availability and ice quality SMU ice to improve practices times/ice access Creative dryland training area use in and outside of the facility Community interest in growth of WAYHA and BKIA (hosting tournaments, etc.) 	<ul style="list-style-type: none"> Lack of investment by owning entity Lack of understanding with refrigeration system and slow ice turnover Increased demand for space and ice time ODR use dependent upon weather conditions City contract in negotiation Structural integrity of the building Undocumented operations/facility decisions, lack of long-term strategic plan



Covered Ice Comparables



Eagan Pavillion

Eagan population - 69K
 Existing rinks - Eagan Civic Arena
 (includes 2 covered rinks)
 Project cost to build - \$10M

St. Louis Park ROC

St. Louis Park population - 49K
 Existing rinks - The Rec Center
 (includes 2 covered rinks)
 Project cost to build - \$8.5M (4.5M roof)



Town/Arena Comparables

	Winona	Albert Lea	Fairbault	Owatonna
Population	25,964	18,428	24,420	26,398
# Rinks	1 indoor rink 1 outdoor rink	2 Indoor rinks	1 Indoor (seasonal) 2 indoor rinks at Shattuck -St. Mary's School (private)	2 Indoor rinks
Ice Availability	Seasonal	Year Round	Seasonal/ Private	Year Round
Program Details	Fielded 7 youth hockey teams 67 U8 skaters 67 LTS skaters High school boys & girls + JV	Fielded 11 youth hockey teams Online roster boasts ~80 U6/8 skaters High school boys & girls teams	Fielded 3 youth hockey teams Online roster boasts ~47 U6/8 H.S. Boys Program Shattuck Program	Fielded 11 youth hockey teams Online roster boasts ~110 U6/8 High School Boys
Rink Ownership	City Owned	City Owned	City/Private School	City Owned

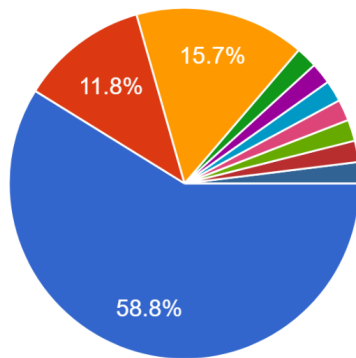


LTPC Membership Survey

To start the 2022-23 season, the LTPC sent out a survey to membership asking about short and long term improvements, as well as selecting one major issue to focus on. The response was overwhelmingly focused on addressing the lack of ODR use. Please note that the survey question did not specify between covering (open air) and enclosing the rink.

Which project would you support the most?

51 responses



- Covering the outdoor ice
- Upgrading spectator viewing areas
- Upgrading dry land and locker room s...
- [Grouped] "Other" responses - ranging from locker rooms, year-round ice, fundraising for building new, Live Barn, etc.



Strategic Plan

1-2 YEAR OBJECTIVES

Objective 1 - Optimize BKIA for hockey use and player development now

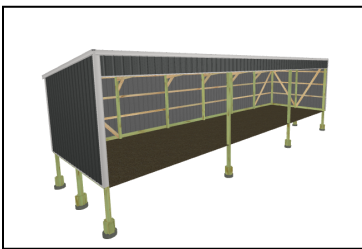
Objective 2 - Determine potential for BKIA expansion to enclose ODR

Objective 3 - Make improvements to BKIA with immediate, transferable value

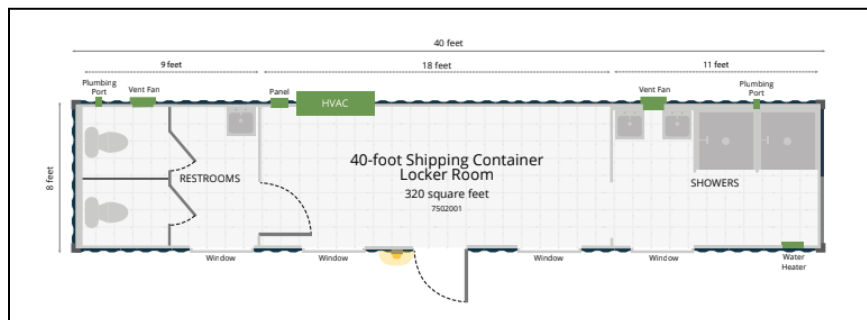
1. Optimize BKIA for hockey use and player development now

a. Maximize ODR hockey opportunities early/late into the season

- i. Establish understanding and contract agreement (SLAs) with City of Winona for parameters of useable ODR ice (temperature, time to prep, etc)
 - a. Emphasize ROI for City and accountability to taxpayers
2. Hire Cimco Refrigeration to provide comprehensive (re)training for BKIA ice managers
 - a. Write/establish operations manual for refrigeration system
 - b. Consider establishing board position familiar with refrigeration operations and operations manual
 - c. Have Cimco work with City to determine parameters for ODR ice
- ii. Provide for basic needs of ODR use
 1. Regularly scheduled open hockey times (evenings, weekends)
 2. Dedicated ODR locker room -
 - a. MPR, Ref Room, Girl's H.S. or build outside around ODR
 - b. Tiered options based on cost and amenities
 - i. Menards shelter - \$5K-12K
 - ii. Rented, heated tent - \$15-20K

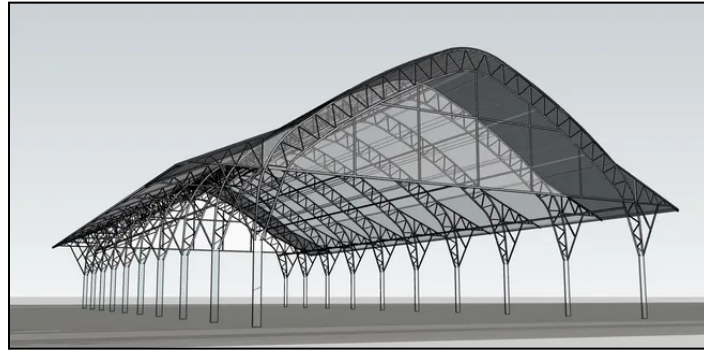


iii. Turn-key shipping container - \$30-40k





- iii. Consider provisional structural coverage of ODR for weather protection
 - 1. Not LTPC's long-term recommendation
 - 2. Accusteel "beer tent" style
 - a. \$237K + engineering, site prep, labor
 - b. Consider groundwork for provisional structure and future enclosed rink



b. Prioritize Athletes' Wellness in Scheduling Ice Time

- i. Idealize youth practice schedules to avoid late practices
 - 1. American Academy of Pediatrics sleep guidelines per AASM
 - a. PeeWees (age 10-12) need 9-12 hours/night
 - b. Bantams (age 13-15) need 8-10 hours/night
 - 2. Recommend practices end by 10pm at latest with school next day

Johnny Bantam Hockey Player

Age 14
Cotter 8th grader
School times: 7:45a - 2:15p



	Hockey Schedule (Nov '23)	Sleep Hours/Sleep Debt
M	9:15-10:15p (powerskating)	7h/ -1h
T	8:45-10:30p (dryland/ice)	6h 45m/ -1h 15m
W	8:45-10:30p (dryland/ice)	6h 45m/ -1h 15m
Th	off	9h/ +1h
F	8:30-10p (game)	8h 30m +30m
Weekend	Tournament in Luverne	---
	Total Sleep Debt	-2 hours



- ii. Consider creative solutions to improve ice access times
 - 1. PeeWee/Bantam co-op practices
 - a. In accordance with MN Hockey Model Association Guidelines
 - 2. Proactively partner with SMU for more ice time
 - a. Must coordinate with SMU early in season
 - 3. Consider ODR practices under ideal conditions or when provisionally covered
 - a. Once covered/enclosed -
 - i. A second protected sheet could provide consistent open/creative ice time for our skaters

Potential Second Ice Sheet Schedule

	Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
4pm		Youth Open Hockey	Youth Open Hockey	Youth Open Hockey	Youth Open Hockey	Youth Open Hockey	Private Rental
5pm	Figure Skating Lessons	Squirt/10u Powerskating	PeeWee/12U Practice	Squirt/10u Powerskating	Squirt/10U Practice		Private Lessons
6pm		PeeWee/12U Powerskating	Bantam Practice	PeeWee/12U Powerskating	PeeWee/12U Practice	Public Open Skate	Public Open Skate
7pm	Youth Open Hockey	Youth Open Hockey	Youth Open Hockey	Youth Open Hockey	Youth Open Hockey	Youth Open Hockey	Youth Open Hockey
8pm							
9pm	Adult Open Hockey	Bantam Powerskating	Goalie Practice	Bantam Powerskating	Bantam Powerskating	Private Rental	High School Open Hockey
10pm	WSU Club Hockey	High School Open Hockey	Adult Open Hockey	WSU Club Hockey	OTHL	High School Open Hockey	Adult Open Hockey
11pm							



2. Determine potential of BKIA expansion to enclose ODR

a. Vet and decide on engineering/advisory firm to evaluate project feasibility

i. ISG (from Mankato)

1. Provides comprehensive (start to finish) advising and engineering including existing facility assessment, concept design, alternate site selection (if needed), economic and environmental impact assessments, and partnering/fundraising strategy
2. Previously worked with City of Winona on Levee Park and the 2018 Comprehensive Parks, Open Space, and Recreation System Plan
3. Proposal for services as of May 2023:

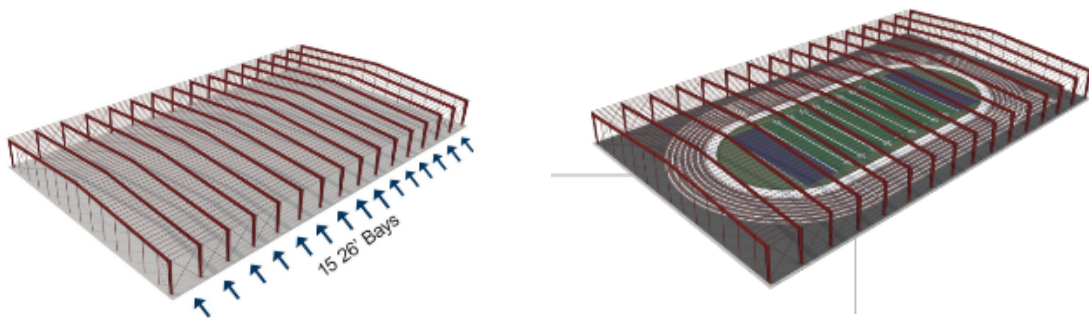
COMPENSATION

ISG proposes the scope of services described within this proposal for compensation in accordance with the following schedule:

SERVICE	COMPENSATION
Task 1: Facility Assessment	\$14,000
Task 2: Programming + Visioning	\$4,000
Task 3: Concept Development	\$6,000
Task 4: Site Selection	\$7,000
Task 5: Partnership Opportunities	\$5,000
TOTAL	\$36,000

ii. General Steel

1. Focused on existing site and customizable steel construction
2. Provide code review and design with 3D rendering for \$6400. Fee is reimbursed if the project is completed
3. Estimate for 150 x 275 x 30 ft facility (materials only)
 - a. Open walls \$15-20 per square foot
 - b. Fully sheeted \$20-25 per square foot





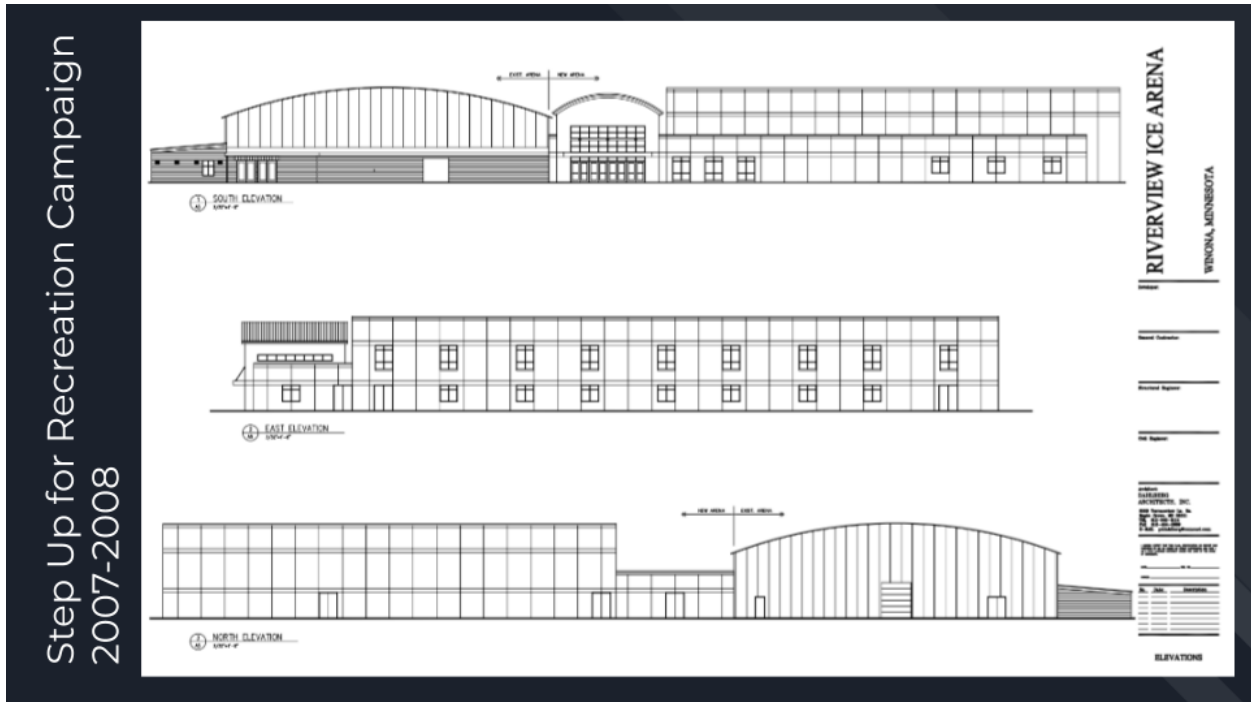
iii. Sprung Structures

1. Designs and builds high-performance tension fabric buildings that take only days to customize and weeks to build. The innovative fabric membrane structures are engineered for total design flexibility, all-weather performance and strength, long-term quality, and cost-effectiveness.
2. Regional offices, familiar with regional weather
3. Cost ranges from \$40-\$60 per square foot
 - a. Example quote for rink in Salt Lake City, \$2.4M (130' x 310')
4. Lease to purchase options
5. One month delivery from order, 2-3 month to erect structure



6. [Example videos](#)

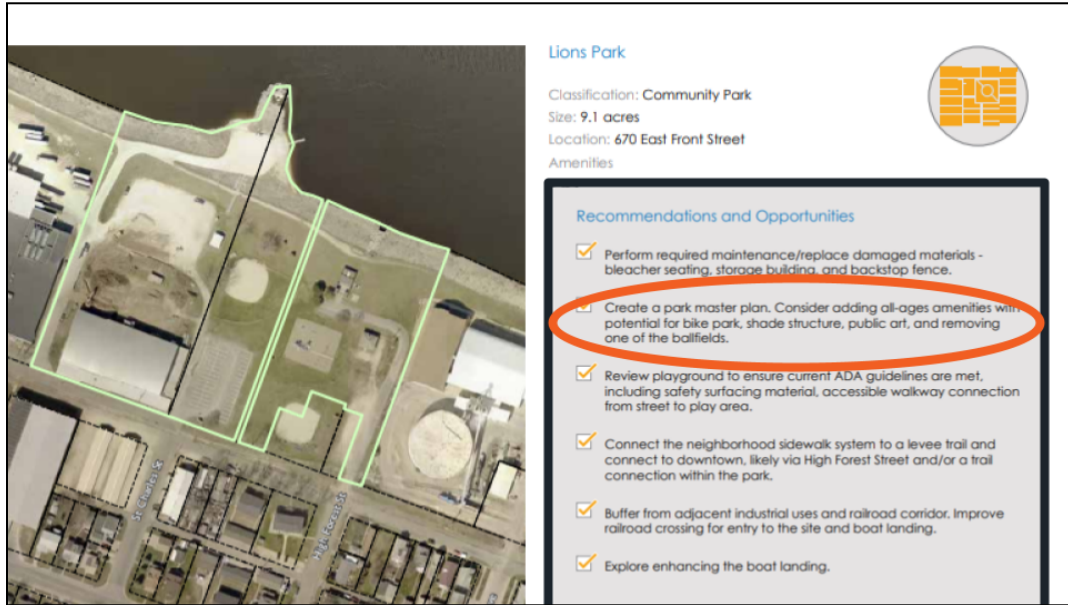
- iv. Consider City of Winona's "Step Up For Recreation" campaign (2007-08) drawings as guide for renovation





b. Partner with City to elevate value and functionality of BKIA/Lion's Park to community

- i. Engagement with City of Winona to gauge interest
 1. Engineering/advisory firm to lead conversation
 2. Ensure WAYHA contract allows for third parties to audit city building
- ii. Redesign and update park and playground for neighborhood benefit
 1. Revise park layout to improve parking/traffic flow issues
 2. Replace aging and unsafe playground equipment
 3. Remove ball park per 2018 Comprehensive Park Plan recommendation



- iii. During season
 1. Invite city leaders to engage in BKIA activities
 - a. See activity/industry brought into town through BKIA events
 - b. Experience shortcomings of rink/area first hand
 2. Provide vision for additional activities with enclosed second sheet
 - a. broomball, figure skating competitions, WSU Club hockey, private lessons, public ice time, additional hockey tournaments
- iv. Engage local business leaders and community for interest in BKIA Expansion
 1. Hold conversations with community leaders and business owners
 - a. Corporate Sponsor (Fastenal, Wincraft/Fanatics)
 - b. Rivers Hospitality
 - c. Local politicians
 2. Activate fundraising committee
 - a. Reach out to WAYHA members with fundraising backgrounds
 - b. Work with engineering/advisory group to develop strategy
 - i. Donor walls, boards advertising, long term pledges, etc

3. Make improvements to BKIA with immediate and transferable value

a. Safety

- ii. Equipment storage room (behind scorekeeper box)
 - 1. Minimize use and keep stored items easily accessible
 - 2. Restore or demo based on engineering firm assessment
- iii. Eliminate gaps in rubber flooring with solution to prevent shifting
 - 1. Dull skates → injuries on ice
 - 2. Re-adhering mats this offseason, consider caulking gaps around edges
- iv. Purging of crowded spaces and improved organizational storage
 - 1. Initiated! - Continue to improve and maintain order

b. Player Development

- i. Improve dryland space
 - 1. Optimize current space
 - a. Rearrange layout and reprioritize for dryland over shooting
 - b. Quick-change dryland-to-shooting gallery space
 - 2. Temporary structure opportunity
 - 3. Off-site space opportunity (St. Stan's Gym, SMU during breaks, unoccupied commercial space)
- ii. Scoreboard projector with linked locker room monitors (R. Wadewitz idea)
 - 1. Enable coaches to review film with players; "chalk talk" in locker rooms
- iii. MN Hockey TV or Live Barn - Done!
 - 1. Provide membership education to ensure full utilization
- iv. Install lockers/benches in multi-purpose-room
 - 1. City has agreed to refurbish in word only, follow up this summer

c. Rink Experience

- i. Drink rails (Becker)
 - 1. Materials - \$3500 for approximately 73 lineal feet of 8" x ¾" custom drink rail (poly top)
 - 2. Volunteer labor to mount (city permission may be needed first)





- ii. Standing room rails above bleachers
 - 1. Creates better flow of traffic above bleachers and defined standing area
 - 2. SiteScapes (high end option) - \$23-25K
 - 3. Winona Welding and Sandblasting (basic option) - \$9K



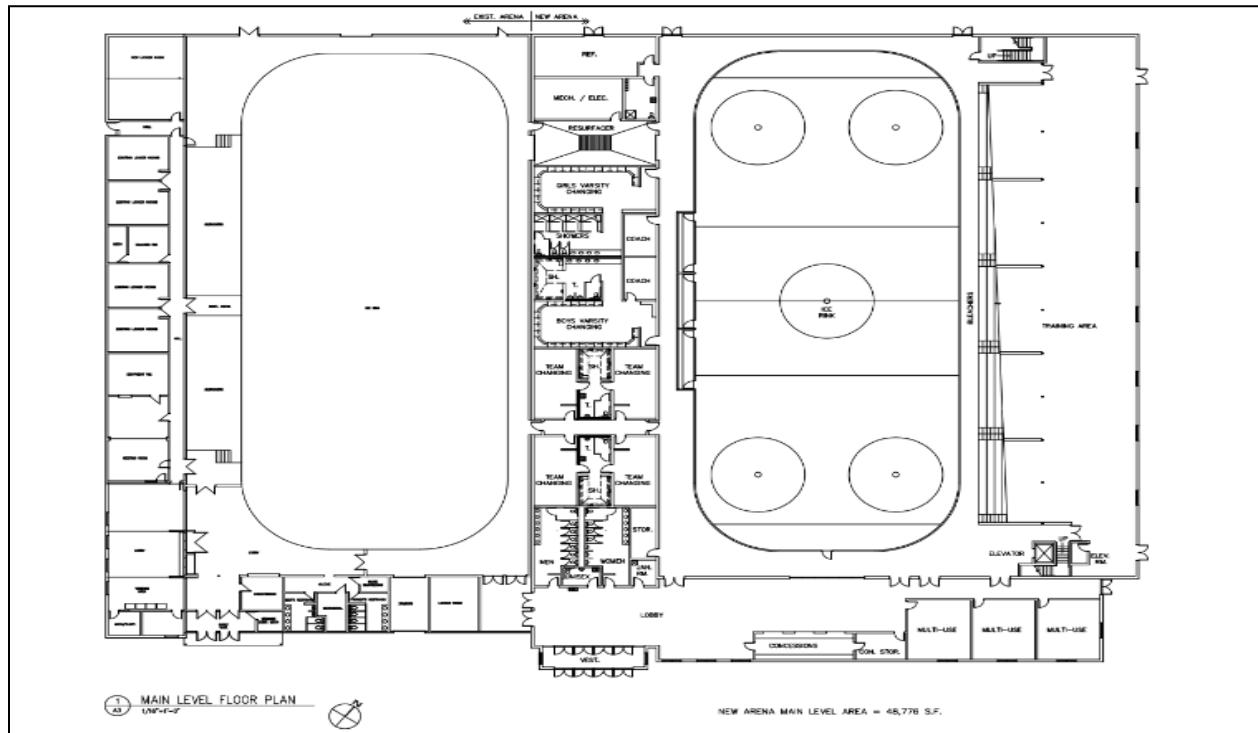
- iii. Powerwash bleachers, walls, shooting tarps, etc
 - 1. General deep cleaning of rink from years of use
- iv. Hot Dog Trophy
 - 1. Inspire off-ice competition among visiting teams/towns
 - 2. Simplified concession planning, increased revenues/less waste
 - 3. Potential for “fun” rink reputation
- v. Vendors
 - 1. T-shirts, coffee trailer, etc
 - a. Potential source of additional revenue



To Cover or Enclose the ODR Sheet

The LTPC strongly recommends a plan to enclose both rinks to more efficiently and effectively prioritize player development at all levels of play. WAYHA would be in a favorable position to coordinate and schedule consistent ice time that accommodates each level's age group for players and families. Fully enclosing the ODR would immediately provide a second sheet of ice accessible at our same location.

Fully enclosing the facility also allows us to complete a project to our specifications in one shot. For years, WAYHA have been incrementally improving BKIA, and it has led to disjointed spaces for teams and spectators alike. Estimates for project costs are increasing by approximately 15% year over year. If WAYHA were to put a roof over the outdoor sheet and return five years later to enclose the facility, our costs could almost double.



- Improved scheduling that enables priority for player development
- Ability to accommodate growing WAYHA program
- Additional locker rooms
- Improved viewing areas & seating
- More bathrooms
- Additional player & coaching resources
- Expansive dryland area & training equipment
- Equipment storage



3-5 YEAR OBJECTIVE

Objective 1 - Develop vision for future home of WAYHA based on 1-2 year objectives

We expect much more information to come forth based on a BKIA facility assessment. Any long-term facility plans will need to be updated in light of an engineering firm's findings and recommendations. The WAYHA Strategic Plan will need to be updated based on those assessments and WAYHA's decisions.

1. Develop vision for future home of WAYHA based on 1-2 year actions

- a. Vision based on assessment from engineering/consulting firm
 - 1. If BKIA renovation is feasible
 - 1. Ensure facility meets need of Programming Committee's long term vision for player development
 - 2. If BKIA renovation is not feasible
 - 1. Work with consulting firm to explore alternate sites
 - 2. Consider community needs/partnerships for new facility to include other options for youth programming and community use

Immediate Action Items for WAYHA Board

- Meet with consulting firm for scope of work and estimates
 - Initiate assessment of BKIA ASAP
- Engage with City about expectations for ODR next season
 - Contact Cimco Refrigeration for ice maintenance training
- Decide upon measures to improve use of ODR and rink
 - Interim structures - shelter/locker room
 - Safety, player development and rink experience options

Next Steps for LTPC

- Guide Board with next decisions by providing research-supported recommendations as needed
- Refine or expand areas of focus for LTP per Board
- Establish guidelines for review of Strategic Plan
 - every 2 years, review plan and update
 - every 5 - 10 years, rewrite Strat Plan



REFERENCE

1. BKIA Expansion Checklist per LTPC
2. Step Up For Recreation BKIA internal 50% drawings (enlarged)
3. Step Up For Recreation BKIA external 50% drawings (enlarged)
4. Quote from AccuSteel for shelter over ice
5. Quote from Becker for drink rail (1. full project, 2. Tabletop only)
6. Quote from Winona Welding and Sandblasting (standing room rails)
7. Quote from SiteScapes (standing room drink rails)



BKIA Expansion Checklist

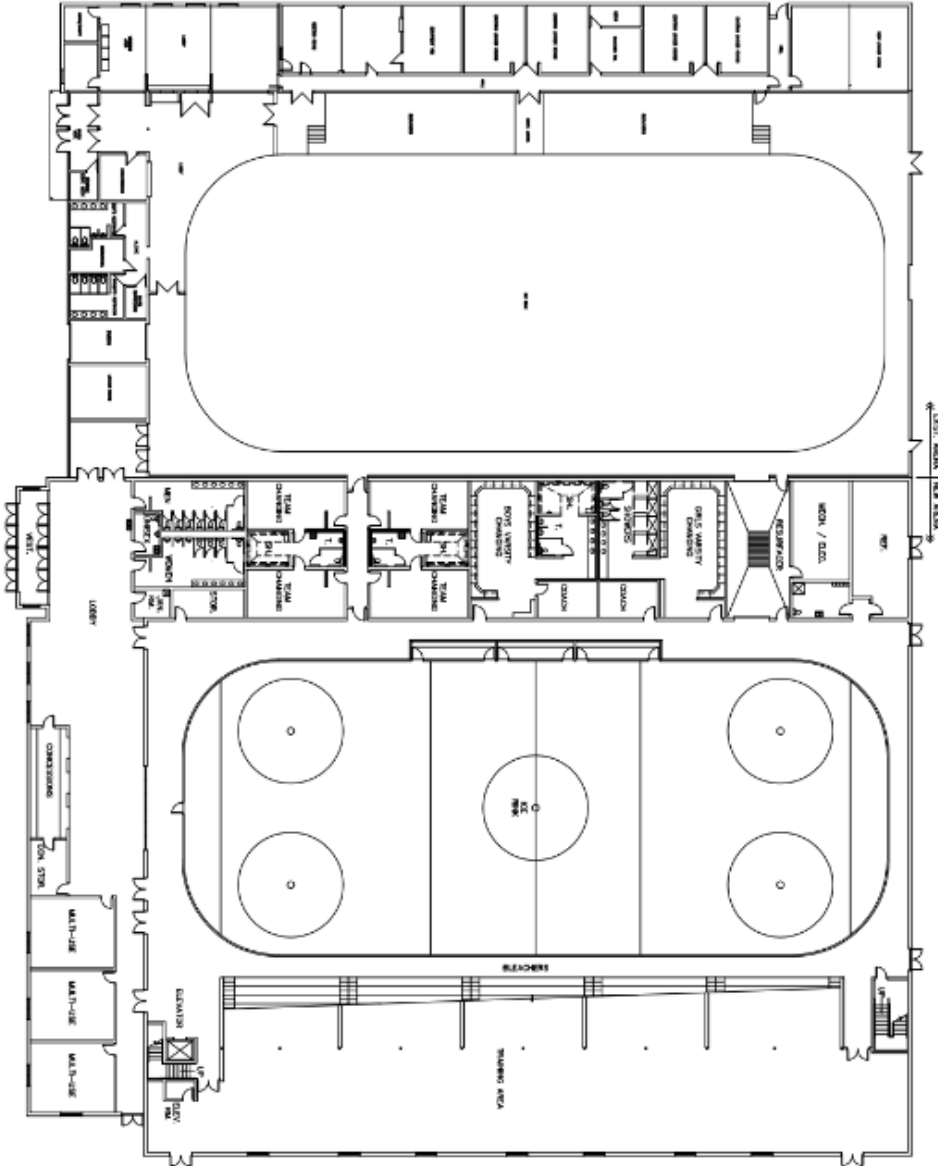
From LTPC's research, we have compiled a list of rink features and needs to include within a redesign and expansion.

1. Two Enclosed Rinks:
 - a. Tear down existing steel frame and rebuild enclosed rinks in single building over both rinks with single point entry
 - b. Phased approach with ODR covered first, existing shell torn down and rebuilt to join ODR structure
 - a. Install solar panels on new roof
2. Paved and expanded lots with better flow of traffic
 - a. bus parking
 - b. safe drop off for kids
 - c. improved lighting and visibility
 - d. reposition underground utilities, drain tile and retention pond
3. Add 4-6 locker rooms
 - a. showers in high school locker rooms
4. Additional public bathrooms in proximity to locker rooms
5. Redesign coach and ref locker rooms
6. Stable (no gapping) locker room floor
7. Expanded dryland space, shooting gallery, weight facility
8. Add 1-2 classrooms and/or meeting spaces with IT
9. Second story warm viewing of both sheets
 - a. Enclosed press box
10. Add capacity for two zambonis
 - a. fix dip in floor causing Zam damage when entering rink
11. Upgrade entire rink lighting (LED)
12. Replace dehumidifier
13. Adequate on-ice equipment storage with easy access from ice
14. Donor wall, advertising on boards, maximized fundraising
15. Alternate access to rink when train is on tracks

*The Riverview Rink project drawings from City of Winona's 2007-08 Step Up For Recreation Campaign met the majority of these features. See next page for drawings.



13 MAIN LEVEL FLOOR PLAN
1/8"=1'-0"



NEW ARENA MAIN LEVEL AREA = 48,776 S.F.

MAIN LEVEL
FLOOR PLAN

NO.	DATE	DESCRIPTION

DATE PLOTTED: 08/26/2014 10:58:58 AM
 PLOT SCALE: 1/8"=1'-0"
 PLOT AREA: 48,776 S.F.

ARCHITECT
 HALLBERG
 PARTNERS, INC.
 1000 W. WISCONSIN ST., SUITE 200
 WINONA, MN 55991
 TEL: 507-265-8888
 FAX: 507-265-8889
 WWW.HALLBERGPARTNERS.COM

DATE REVISION:
 REVISION:

ARCHITECT REVISION:
 REVISION:

GENERAL CONTRACTOR:
 CONTRACTOR:

DESIGNER:
 DESIGNER:

RIVERVIEW ICE ARENA

WINONA, MINNESOTA





ESTIMATE

TO: Marcus Burnham

COMPANY:

RE: Ice Hockey Arena Cover (Iowa Beer Tent)

PREPARED BY: Heath Kasperbauer

April 25, 2023

DESCRIPTION

- 88' x 208' Accu-Steel Integrity
- 8' centers (Engineered for 58 psf snow, 105 mph winds, IBC 2018 building code)
- Hot-dipped galvanized frames 20-year warranty
- (26) Enduro-loc™ white individual bay Keder covers Cradle to Cradle 20-year warranty
- (2) ½ Solid fabric Gable end walls (Iowa Beer Tent)
- Hot dipped galvanized beams for foundation
- LC1 Current Building code
- Engineer sealed drawings
- 11' Premium eaves on both sides
- FOB Accu-Steel Audubon Iowa 48,801 Lbs
- (2) Semi delivered to Winoana

COST

- **Building only price: \$236,615.00**
- Exclusions: tax, foundation, foundation engineering, and installation

2245 110th Street | Audubon, Iowa 50025 | 1-877-338-6936 | www.AccuSteel.com





720 Innovation Drive
Shakopee, Minnesota, USA 55379
Tel: 952-890-2690
beckerarena.com

Customer #: 206820
Quotation #: Custom Drink Rail
Revision #:
Date: April 3, 2023
Proposal Expiration Date: May 3, 2023
Sales Consultant: Chad Minichillo

Prepared For:
Kristin Lindahl
City of Winona
P.O. Box 378
Winona, MN 55987

Project Location:
Bud King Arena
670 E Front Street
Winona, MN 55987

Thank you for considering Becker Arena Products, Inc., we appreciate the opportunity...

Benefits of Choosing to Partner with Becker Arena Products

- A stable and reliable company since 1988
- A staff with in-depth knowledge of the industry and products
- Quality products that last
- Experienced and professional installers
- Excellent customer service
- Worry Free Projects - Guaranteed

Please see the below pricing to furnish and install new custom drink rails for the area you indicated.

Custom Drink Rail

Main Rink:

- Approximately 73 lineal feet of 8" x 3/4" custom drink rail, RED, BLUE, or BLACK HDPE poly top.
- Aluminum support posts, approximately 4' centers anchored to existing BAP dashers.
- (9) total sections of drink rail to include both straight and radius sections.

Installation

- Becker Arena Products, Inc. will furnish an experienced and professional installation crew that meets all requirements to be considered a Qualified Becker Arena Products, Inc. Employee or Partner. This approved team will complete the installation of the custom drink rail as described above. Price includes labor (**Non-union labor / non prevailing wage rate**) required forklift and all equipment.

TOTAL PRICE LABOR

Accept _____ \$12,470.81

Our Standard Payment terms are:

100% due upon placement of order \$ _____

Please Note: Taxes are the responsibility of the purchaser. Prices do not include special insurance requirements, bonding, or applicable permits and/or license fees. Prices subject to site visit and/or receipt of final construction drawings and specifications.



Chad Minichillo

to me

Fri, May 26, 2:36 PM (4 days ago) ☆ ↶ ⋮

Hello Kristin,

The pricing for just the HDPE Poly tabletop would be \$3,500.00 delivered, no installation included. Let me know if you have any additional questions I can help with. If this is something, you would like to proceed with please let me know and I will prepare a more formal quote for final approvals.

Have a great weekend!

Chad Minichillo
Sales Consultant / Customer Service
Becker Arena Products, Inc.
(952) 567-7719 Direct
(612) 210-3801 Mobile
Reliability by Design | beckerarena.com



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Winona Welding & Sandblasting Inc.

525 44th Avenue
Winona, MN 55987
Phone: (507) 454-6944
wws@hbc.com

ESTIMATE

Estimate Number: 78814
Estimate Date: 03/20/2023
Purchase Order No:

Sold To:

Bud King Ice Arena
Box 1156
Winona, MN 55987

Created By: Tim C

Payment Type:

Description	Unit Each	Unit Price	Qty	Ext Price
1 1/2" Pipe Railing 2 line 36" Tall. 1 piece 49'8" 1 piece 49' Made in sections and installed on site.	1.0000	\$6,035.0000	1.0	\$6,035.00
Sandblasting/ Prime/Powder coat railings	1.0000	\$2,885.0000	1.0	\$2,885.00

Subtotal:	\$8,920.00
Tax:	\$657.85
Estimate Total:	\$9,577.85

Received By: _____

Thank You!

Seller makes no warranty of merchantability or fitness for any particular purpose. Customer may ask seller's employees for assistance, recommendations or instructions in selection of goods but it is solely the customer's responsibility to determine the appropriate specifications and materials for its particular purpose. Seller warrants that the goods are the size stated above. Seller makes no other warranties either expressed or implied.





2401 Production Dr.
 Roca, Nebraska 68430
 Tel: 888.331.9464 Fax: 402.421.9479
 info@sitescapesonline.com
 www.SiteScapesOnline.com

Quote

Date Issued	Quote Num
2/14/2023	78925

To:
 Unassociated
 c/o Alex Tipton

From:
 SiteScapes, Inc.
 c/o Ethan Warren
 2401 Production Dr.
 Roca, NE 68430
 Tel: 402.421.9464
 Fax: 402.421.9479
 Email: ethan@sitescapesonline.com

Project Name:
 Community Hockey Arena - Winona

Standard lead time is 98 to 112 days. Pricing good for thirty days.

Comments:

product	description	price	qty	amount
UL6-1100-B15A-PF	Custom 6 Foot Stainless Steel Stadium Drink Rails with Fall Protection, 10, To be determined	\$1,625.00	14	\$22,750.00
UL6-1100-B15B-PF	Custom 6 Foot Stainless Steel Stadium Drink Rails with Mesh Fall Protection, 10 inch depth, Bar Height, Powder Coat Finish, To be determined	\$1,800.00	14	\$25,200.00
freight to zip code 55987				\$1,110.00
sales tax				TBD
50% deposit due at time of order.				

***Purchaser is responsible for confirming options, materials, quantities, etc., for completeness and conformity to plans and specifications

***Consignee responsible for off-loading, lift gates, pallet jacks or other services. Special services must be requested in advance and are subject to additional charges

***Refused deliveries and re-routes are subject to additional charges

www.SiteScapesOnline.com :: info@sitescapesonline.com :: p 888.331.9464 :: f 402.421.9479

* If we are not included on your Invitation to Bid list, please add us under 2870 or 129300 - Site Furnishings.

* The above quotation 78925, is based on information provided to SiteScapes, Inc. at the time of quotation. It is the responsibility of the purchaser to confirm products, quantities and dollar amount of this quotation are accurate and in compliance with specifications. Any addendums, supplements or additions that may exist without SiteScapes, Inc. knowledge by way of plan holder notification, electronic project management or other unspecified communications will require a revised quotation.

